

# SNOWPUSHERS



**SCOOPDOGG™**  
by **Buyers**





# Our History

**1946**  
Buyers Products Company founded by Sam Ruven and Bessie Kleinman as a distributor of driveline components.

**1988**  
**VIKING FORGE**  
Buyers acquired Viking Forge in Streetsboro, Ohio with 6 complete forge lines. This facility manufactures our hitches, D-rings, and other towing and cargo parts.

**1995**  
Buyers acquired Progressive Powder Coating, Inc. Our Nordson automatic powder application booth is used to powder coat our Buyers toolboxes and other truck and trailer accessories.

**2004**  
Buyers acquired Romotech in New Paris, Indiana. Our Ferry Industries Rotospeed molding machines are used to manufacture our poly salt spreaders.

**2009**  
**Boomerang RUBBER, INC.**  
Buyers began our operations at Boomerang Rubber, in Botkins, Ohio manufacturing mudflaps, wheel chocks and other rubber truck and trailer accessories.

**Buyers**

Buyers continued to grow its product offerings and build valued relationships with customers and suppliers. Increased demand for products led to the pursuit of supply chain manufacturing solutions.

**Tacom**

**1992**  
Buyers acquired Trailer Components Manufacturing (Tacom) for CNC precision machining and tooling, as well as state-of-the-art welding.

**Buyers**

**2002**  
Buyers moved its corporate headquarters to a brand new 235,000 sq. ft. state-of-the-art office and distribution center.

**SnowDogg**

**2007**  
Buyers began manufacturing the SnowDogg stainless steel snowplow at our Mentor, Ohio facility.

**Boomerang**

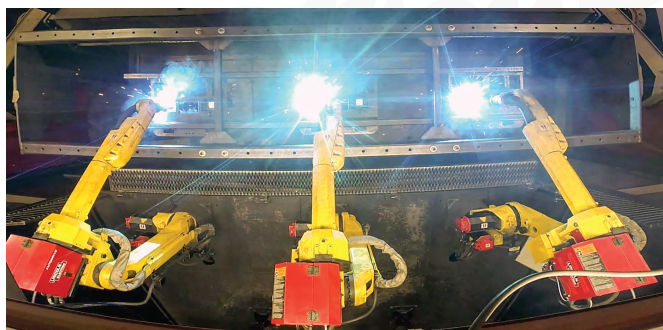
**Buyers**

**2013**  
Buyers acquired an additional 500,000 sq.ft. manufacturing facility in Mentor, Ohio allowing for expansion of our aluminum and stainless steel manufacturing.

**SaltDogg**

**Buyers**

**2016**  
Buyers establishes a 22,000 sq ft Engineering Tech Center in Mentor, Ohio. It's multi-use lab, design, training and prototyping space is dedicated to the research and development of innovative product



## Our Corporate Family of Companies

**Buyers**  
PRODUCTS COMPANY

**Romotech**  
Rotational Molding Technologies, Inc.

**P**  
PROGRESSIVE  
POWDER COATING, INC.

**VIKING FORGE**

**Tacom**

**Boomerang**  
RUBBER, INC.

Founded in 1946, Buyers Products is a fully integrated manufacturer and a leader in the truck equipment industry. Our engineering, manufacturing and assembly operations take place in the USA, under the Buyers family of companies. **Buyers Products' mission is to improve our Customers' profitability and productivity while enhancing the quality of our products and services.**







**Backhoe** ..... Page 4

**Loader** ..... Page 5

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**Skid-Steer** ..... Page 7

# TUFF-KOTE™

MORE THAN DOUBLE THE LIFE OF YOUR PLOW

## SANDBLAST

Remove all impurities and contaminants

## PRIME

Seal and fill any inconsistencies in the material

## TOP COAT

Acts as an additional primer and prepares the surface for the final treatment

## SUPER DURABLE POLYESTER POWDERCOAT

Protects your plow from the elements for years to come

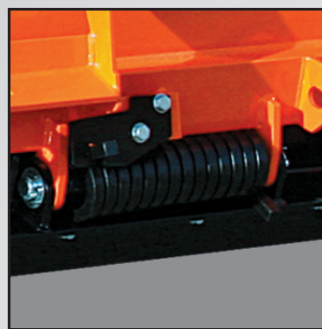




## Backhoe Series Pushers

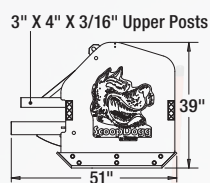
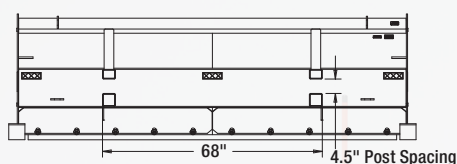
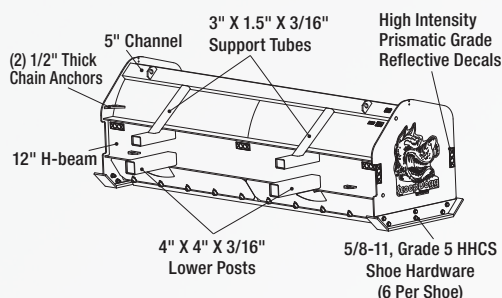
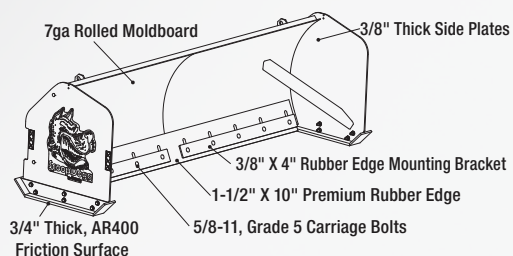
### STANDARD FEATURES

- Safety orange powder coat finish provides durable, corrosion resistant surface
- 12" extreme-duty H-Beam design for support, where support is needed most.
- Inside posts with 3/8" side plates help prevent side damage from accidental impact during extreme operation
- Extra durable lower posts are fully welded giving them exceptional strength. This keeps the post higher off the ground preventing any damage in the case of a roll back.
- Extreme-Duty wear shoes are made from abrasion resistant steel for far greater wear life than most of the competition
- 1-1/2" x 10" Premium rubber compound cutting edge provides the right edge for all your needs



**Trip Edge Features:**  
 Multi-Section 1/2" steel trip edge for independent tripping to maximize ground clearing. 3/4" square steel torsion trip springs for maximum strength. Preloaded brackets keep springs under tension. 1/4" diameter pins

PART NUMBER	WIDTH (FT)	WEIGHT	HP (MIN)	MACHINE WEIGHT (MIN)
2602110	10'	1,125 lbs.	50	12,000 lbs.
2602112	12'	1,450 lbs.	70	15,000 lbs.
2602114	14'	1,600 lbs.	85	16,000 lbs.
<b>TRIP EDGE MODEL</b>				
2612112	12'	1,550 lbs.	70	15,000 lbs.



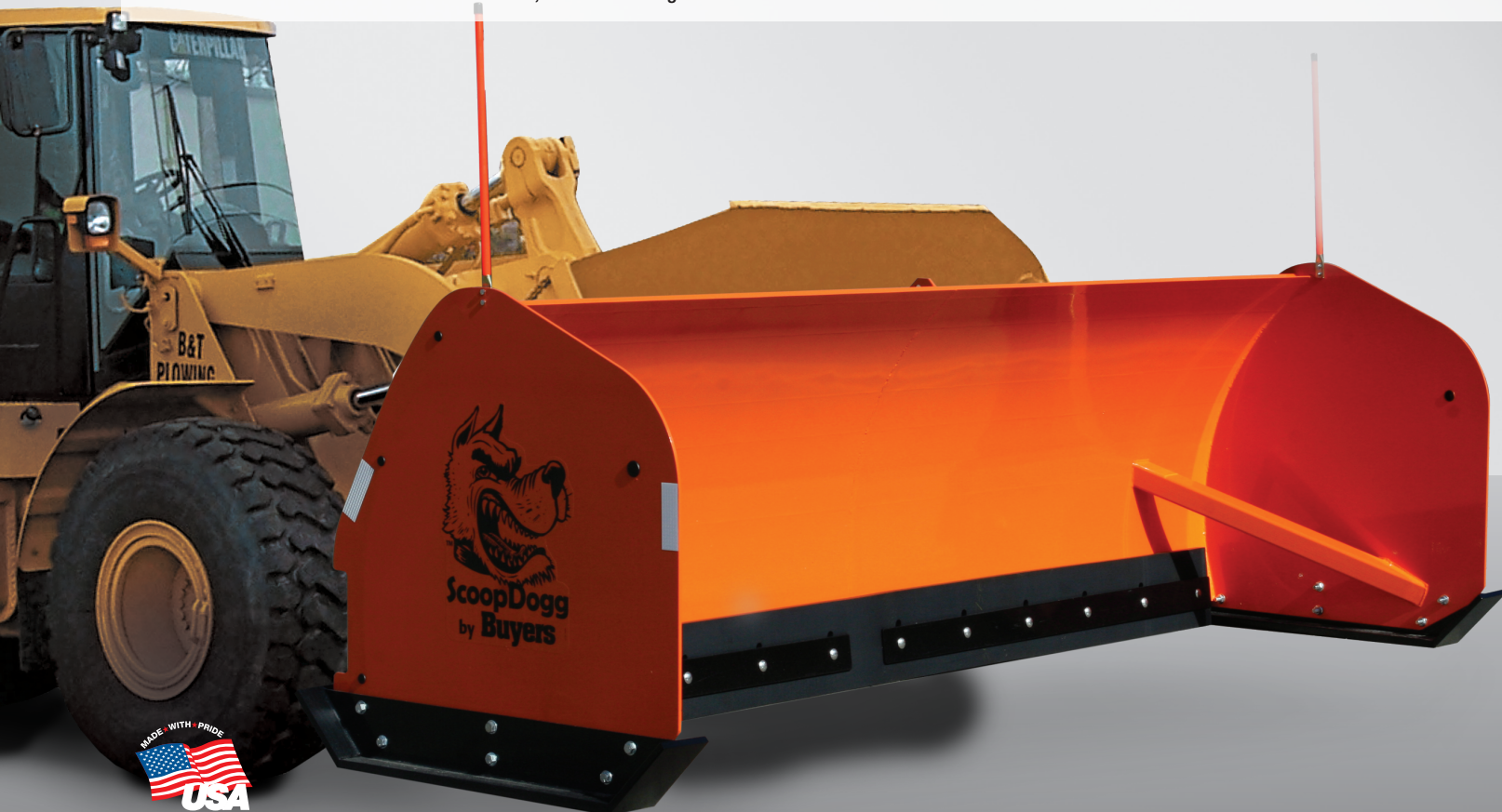
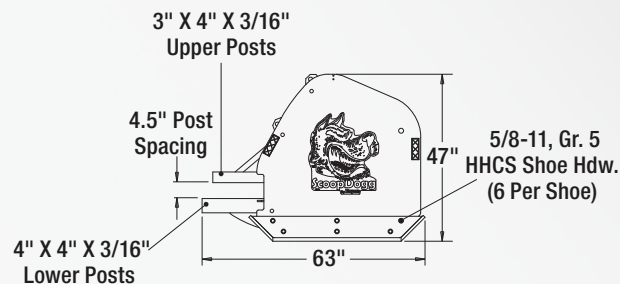
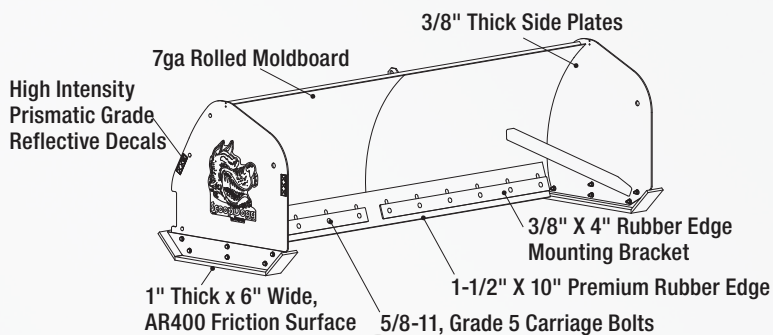


## Loader Series Pushers

### STANDARD FEATURES

- Safety orange powder coat finish provides durable, corrosion resistant surface
- 12" extreme-duty H-Beam design for support, where support is needed most.
- Inside posts with 3/8" side plates help prevent side damage from accidental impact during extreme operation
- Extra durable lower posts are fully welded giving them exceptional strength. This keeps the post higher off the ground preventing any damage in the case of a roll back.
- Extreme-Duty wear shoes are made from abrasion resistant steel for far greater wear life than most of the competition
- 1-1/2" x 10" Premium rubber compound cutting edge provides the right edge for all your needs

PART NUMBER	WIDTH (FT)	WEIGHT	HP (MIN)	MACHINE WEIGHT (MIN)
2601112	12'	2,200 lbs.	100	13,000 lbs.
2601114	14'	2,400 lbs.	120	16,000 lbs.
2601116	16'	2,600 lbs.	125	25,000 lbs.
2601118	18'	3,000 lbs.	140	30,000 lbs.
2601120	20'	3,600 lbs.	170	40,000 lbs.



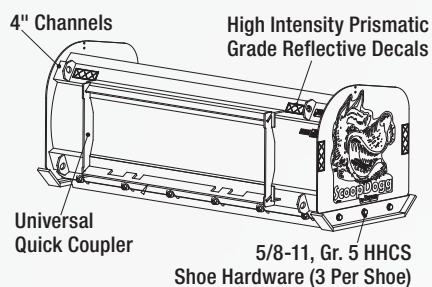
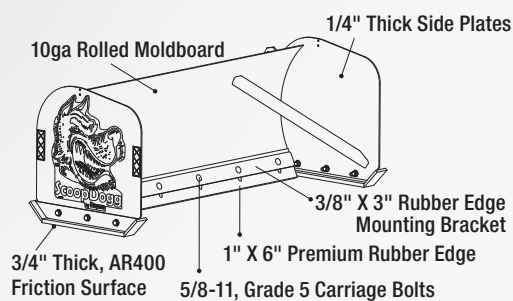


## Compact Series Pushers

### STANDARD FEATURES

- Safety orange powder coat finish provides durable, corrosion resistant surface
- Two 4" channels for maximum support
- Extra durable inside posts, fully welded for exceptional strength
- 3" x 3/4" Extreme-Duty wear shoes. Made from abrasion resistant steel for far greater wear life
- 1" x 6" Premium rubber compound cutting edge provides the right edge for all your needs
- Universal quick coupler attachment
- Heavy precision-rolled moldboard enhances rolling of snow

PART NUMBER	WIDTH (FT)	WEIGHT	HP (MIN)	MACHINE WEIGHT (MIN)
2604106	6'	400 lbs.	30	2,500 lbs.
2604108	8'	500 lbs.	40	3,500 lbs.
2604110	10'	600 lbs.	50	4,500 lbs.

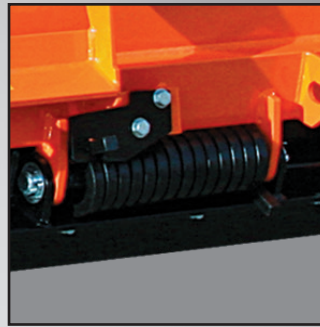




## Skid-Steer Series Pushers

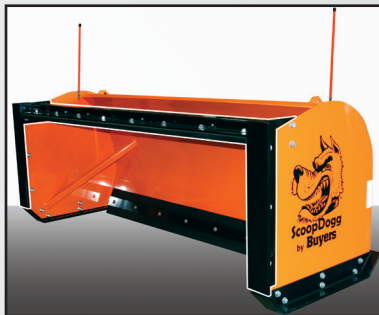
### STANDARD FEATURES

- Safety orange powder coat finish provides durable, corrosion resistant surface
- Two 4" channels for maximum support
- Extra durable inside posts, fully welded for exceptional strength
- 5" x 3/4" Extreme-Duty wear shoes. Made from abrasion resistant steel for far greater wear life
- 1" x 8" Premium rubber compound cutting edge provides the right edge for all your needs
- Universal quick coupler attachment
- Heavy precision-rolled moldboard enhances rolling of snow



**Trip Edge Features:**  
Multi-Section 1/2" steel trip edge for independent tripping to maximize ground clearing. 3/4" square steel torsion trip springs for maximum strength. Preloaded brackets keep springs under tension. 1/4" diameter pins

### Back Drag Kits



The back drag kits include a 1" x 6" rubber cutting edge mounted to a black powder coat steel frame & a set of 3/4" thick abrasion resistant steel wear shoes. The edge is mounted to the top of the ScoopDogg™ & the shoes are mounted to the front of the side plates. When mounted, and with the ScoopDogg rotated forward, the back drag kit can be used to pull snow away from buildings, docks and other tight places. The kit is bolt-on & removable.

PART NUMBER	WIDTH (FT)	WEIGHT	HP (MIN)	MACHINE WEIGHT (MIN)
2603108	8'	950 lbs.	46	5,500 lbs.
2603110	10'	1,125 lbs.	70	7,000 lbs.
2603112	12'	1,250 lbs.	85	10,00 lbs.

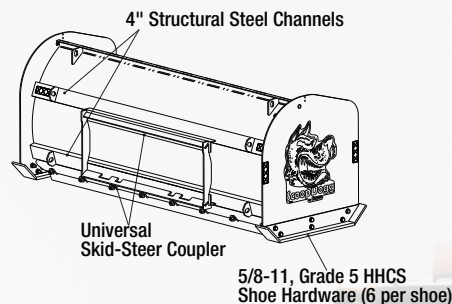
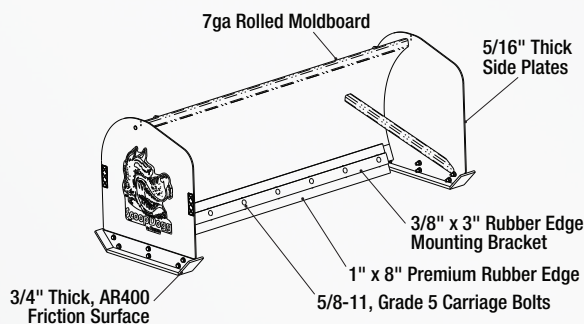
### TRIP EDGE MODEL

2613108	8'	1,150 lbs.	46	5,500 lbs.
2613110	10'	1,325 lbs.	70	7,000 lbs.
2613112	12'	1,450 lbs.	85	10,000 lbs.

### BACK DRAG KITS

### DESCRIPTION

9153008	8'	313 lbs.	for use w/2603108 & 2613108
9153010	10'	366 lbs.	for use w/2603110 & 2613110





# The Buyers family of manufacturing companies

***Tracom***

**VF VIKING FORGE**

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